

EVALUATION OF AN EFFECTIVE ENGINE COMPRESSOR MAP USING DATA ACQUISITION DURING TRANSIENT OPERATION

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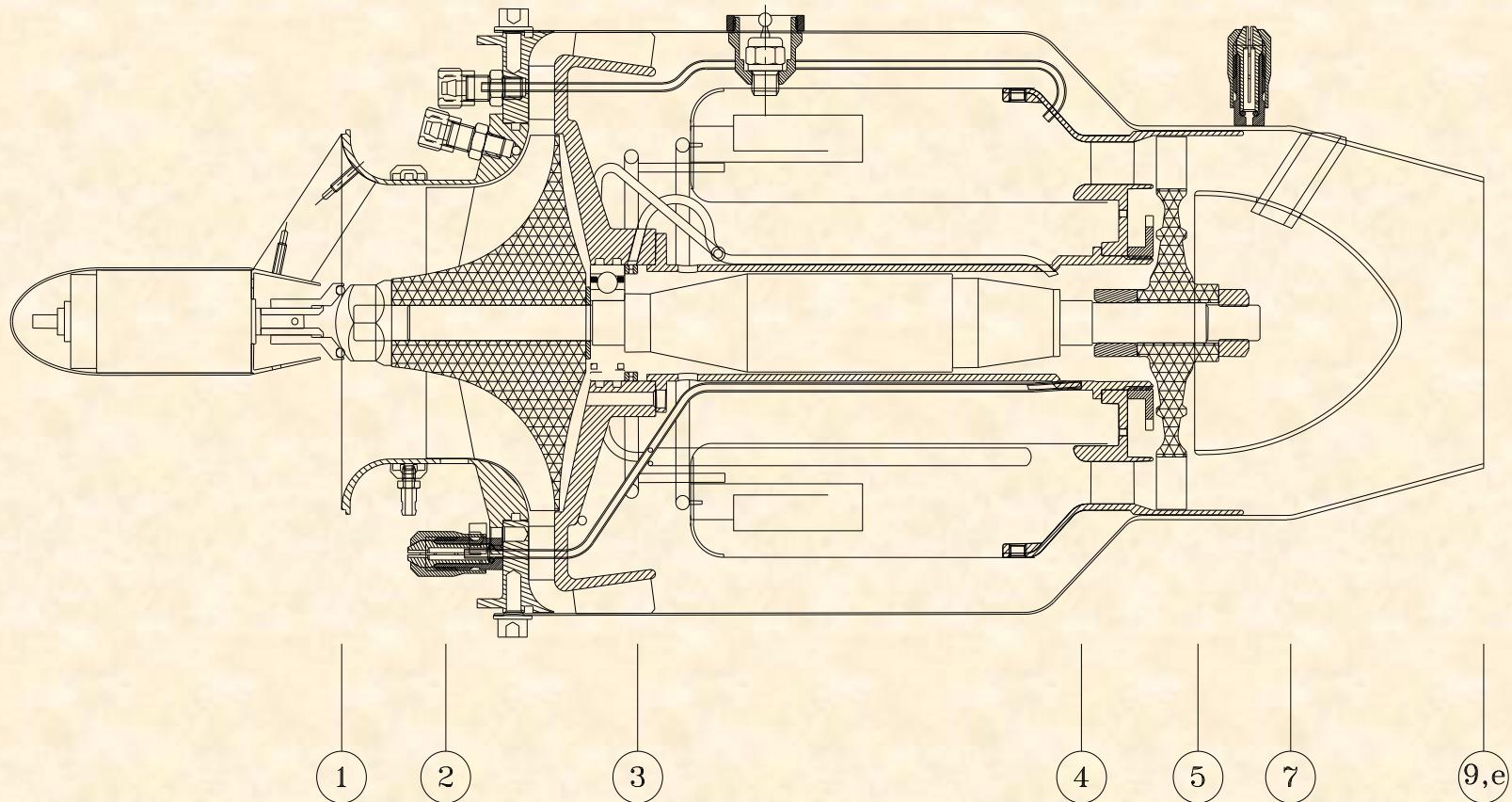
and

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Technion

Faculty of Aerospace Engineering

Engine Stations

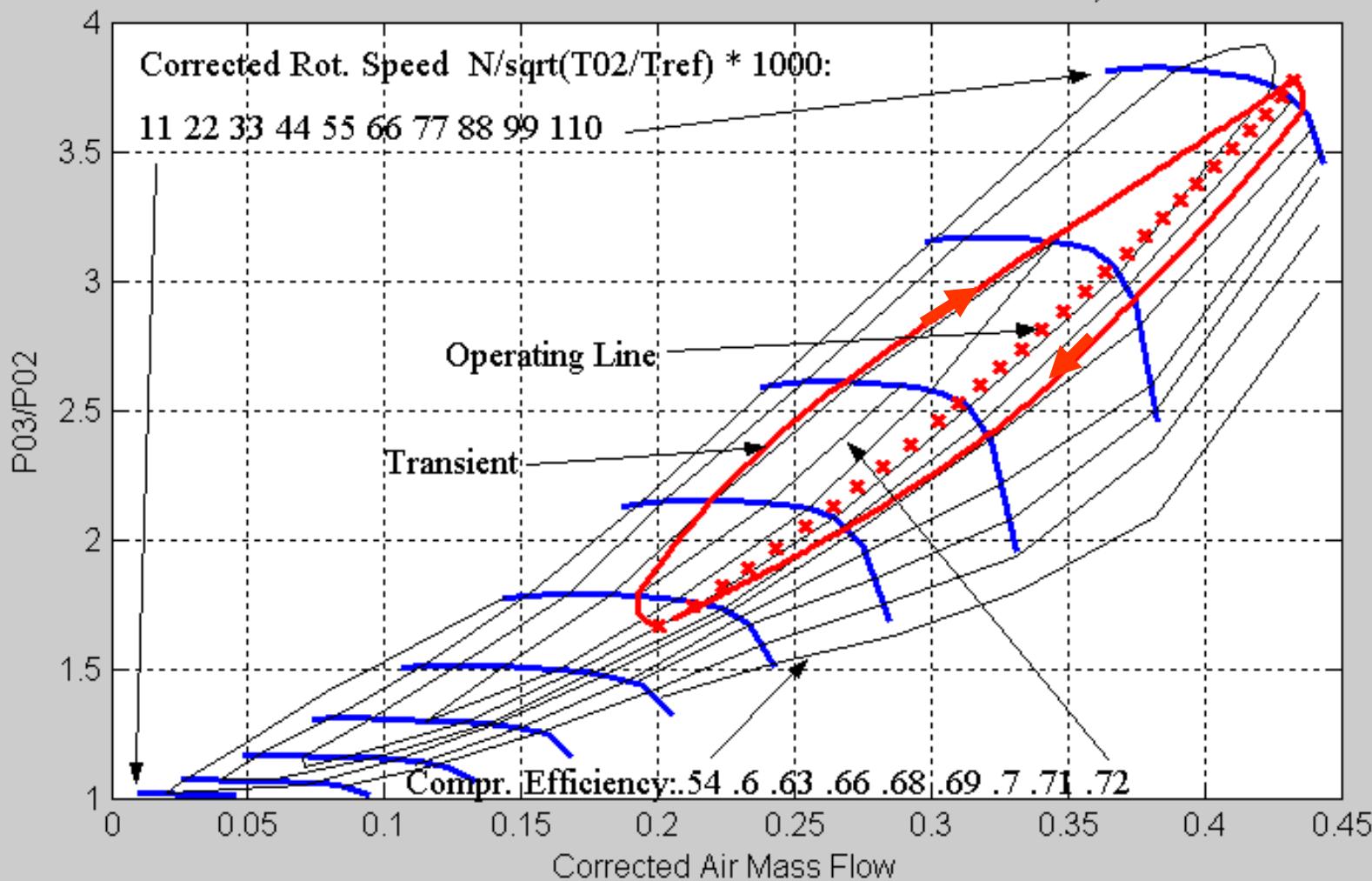


Objectives:

Development of an Inverse Engine Model (without Compressor Map) for:

- Evaluation of the Effective Compressor Map
- Jet Engine Control

"MICROJET" OPEN-LOOP TRANSIENT. H= 0m; M= 0.



$$\dot{m}_{2,corr} = \frac{\dot{m}_{a,c} \cdot \sqrt{\frac{T_{02}}{T_{ref}}}}{\frac{P_{02}}{P_{ref}}}; \quad N_{2,corr} = \frac{N}{\sqrt{\frac{T_{02}}{T_{ref}}}}; \quad \eta_c = \frac{\left(\frac{P_{03}}{P_{02}}\right)^{\frac{\gamma_{a,c}-1}{\gamma_{a,c}}} - 1}{\frac{T_{03}}{T_{02}} - 1} \Rightarrow \underline{N, \dot{m}_{a,c}, T_{02}, T_{03}, P_{02}, P_{03}, \gamma_{a,c}(T_{2,3})}$$

Required parameters:
 $\underline{N, T_{05}, \dot{m}_f, H, M}$ are measured

Conventional Model of Single-Spool Engine

(Equation Examples)

Compressor:

$$\left(\frac{P_{03}}{P_{02}} \right) \text{ vs. } \dot{m}_{2,\text{corr}}; \quad N_{2,\text{corr}} - \text{parameter}$$

$$\left(\frac{P_{03}}{P_{02}} \right) \text{ vs. } \dot{m}_{2,\text{corr}}; \quad \eta_c - \text{parameter}$$

Turbine:

$$\dot{m}_{4,\text{corr}} \text{ vs. } \left(\frac{P_{04}}{P_{05}} \right), \quad N_{4,\text{corr}} = \text{parameter}$$

$$\eta_t \text{ vs. } \left(\frac{P_{04}}{P_{05}} \right), \quad N_{4,\text{corr}} = \text{parameter}$$

Nozzle:

$$\dot{m}_{7,\text{corr}} = \dot{m}_{7,\text{corr,thor}} \cdot C_D$$

$$\dot{m}_{7,\text{corr,thor}} = \sqrt{2 \cdot \eta_n \cdot C_p \cdot \left[1 - \left(\frac{1}{\left(\frac{P_{07}}{P_a} \right)} \right)^{\frac{\gamma_g - 1}{\gamma_g}} \right] \cdot \frac{A_e}{R} \cdot \frac{1}{\left(\frac{P_{07}}{P_a} \right)} \cdot \frac{1}{1 - \eta_n \left[1 - \left(\frac{1}{\left(\frac{P_{07}}{P_a} \right)} \right)^{\frac{\gamma_g - 1}{\gamma_g}} \right]}}$$

Power Balance:

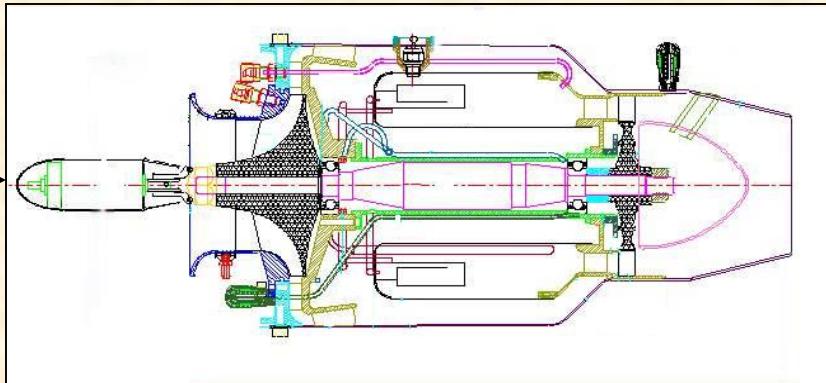
$$Cp_{gt} \cdot \dot{m}_g \cdot (T_{04} - T_{05}) \cdot \eta_m = Cp_{ac} \cdot \dot{m}_a \cdot (T_{03} - T_{02}) + altpower + \frac{dE}{dt}$$

$$E = \frac{J \cdot N^2 \cdot \pi^2}{1800}$$

Conventional Dynamic Engine Model for Real-Time Simulation

Command:

$$N_{cor}(t)$$



Measured output
vs. time:

$$H, M, \dot{m}_f, N, T_{05}$$

$$H, M, \dot{m}_f(t)$$

Initial
Conditional

Conventional Engine Model
(Using
Compressor/Turbine/Nozzle
Maps)

$$N(t), \dot{m}_a(t)$$

$$T_{02}(t) \dots T_{07}(t)$$

$$\rightarrow P_{02}(t) \dots P_{07}(t)$$

$$\eta_c, \eta_t$$

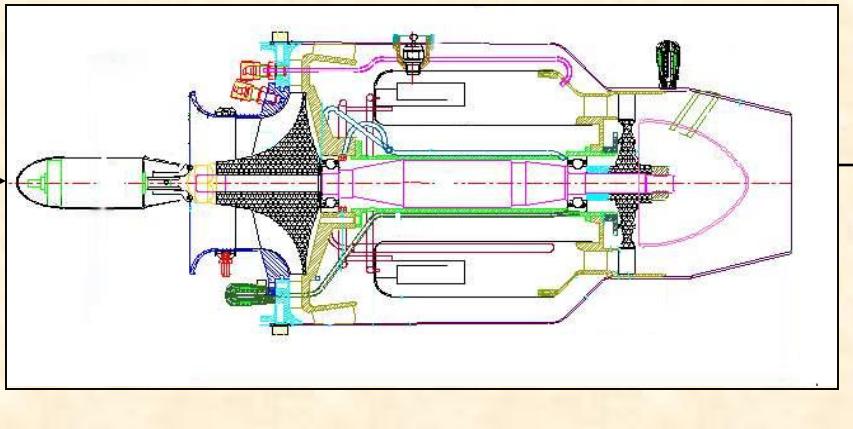
$$SM(t), \varphi(t)$$

Disadvantages: a) slow solution, b) accumulation of integration error

Evaluation of Effective Engine Compressor Map Using Inverse Engine TN-Model (Turbine/Nozzle Maps Only)

Command:

$$N_{cor}(t)$$



Measured Output:

$$H(t), M(t),$$

$$\dot{m}_f(t), N(t), T_{05}(t)$$

Compr. Parameters

$$\frac{P_{03}}{P_{02}}(t), \dot{m}_{a,corr}(t),$$

$$\frac{P_{02}}{P_{01}}$$

$$N_{corr}(t), \eta_c(t),$$

$$\dot{m}_a(t), \eta_t,$$

$$T_{02}(t) \dots T_{04}(t),$$

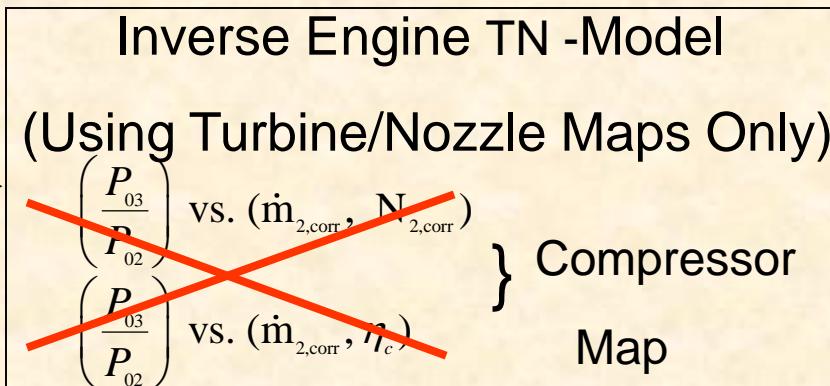
$$P_{02}(t) \dots P_{07}(t),$$

$$SM(t), \varphi(t).$$

$$H(t), M(t), \dot{m}_f(t)$$

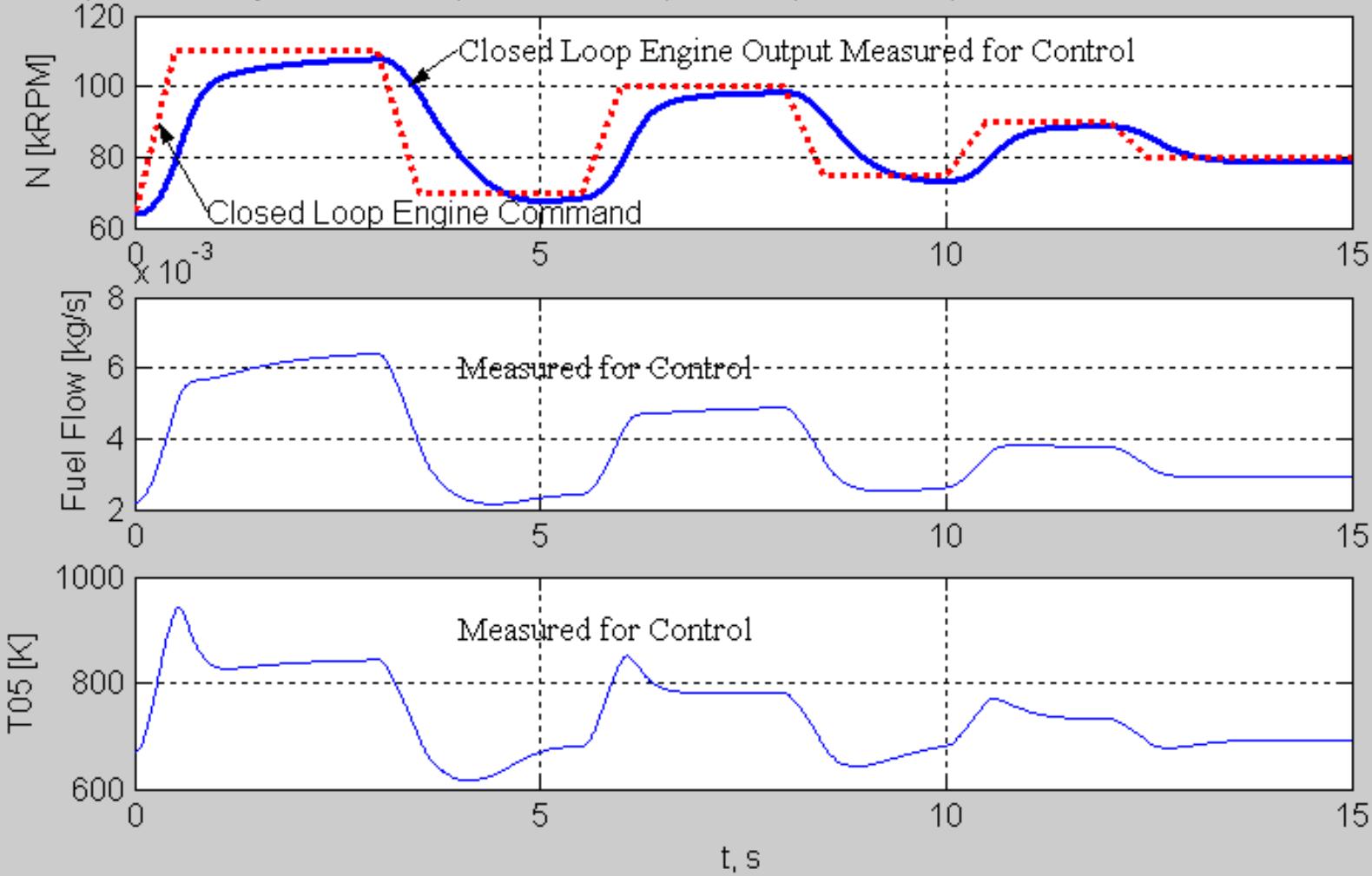
$$N(t), T_{05}(t)$$

~~Initial Conditional~~

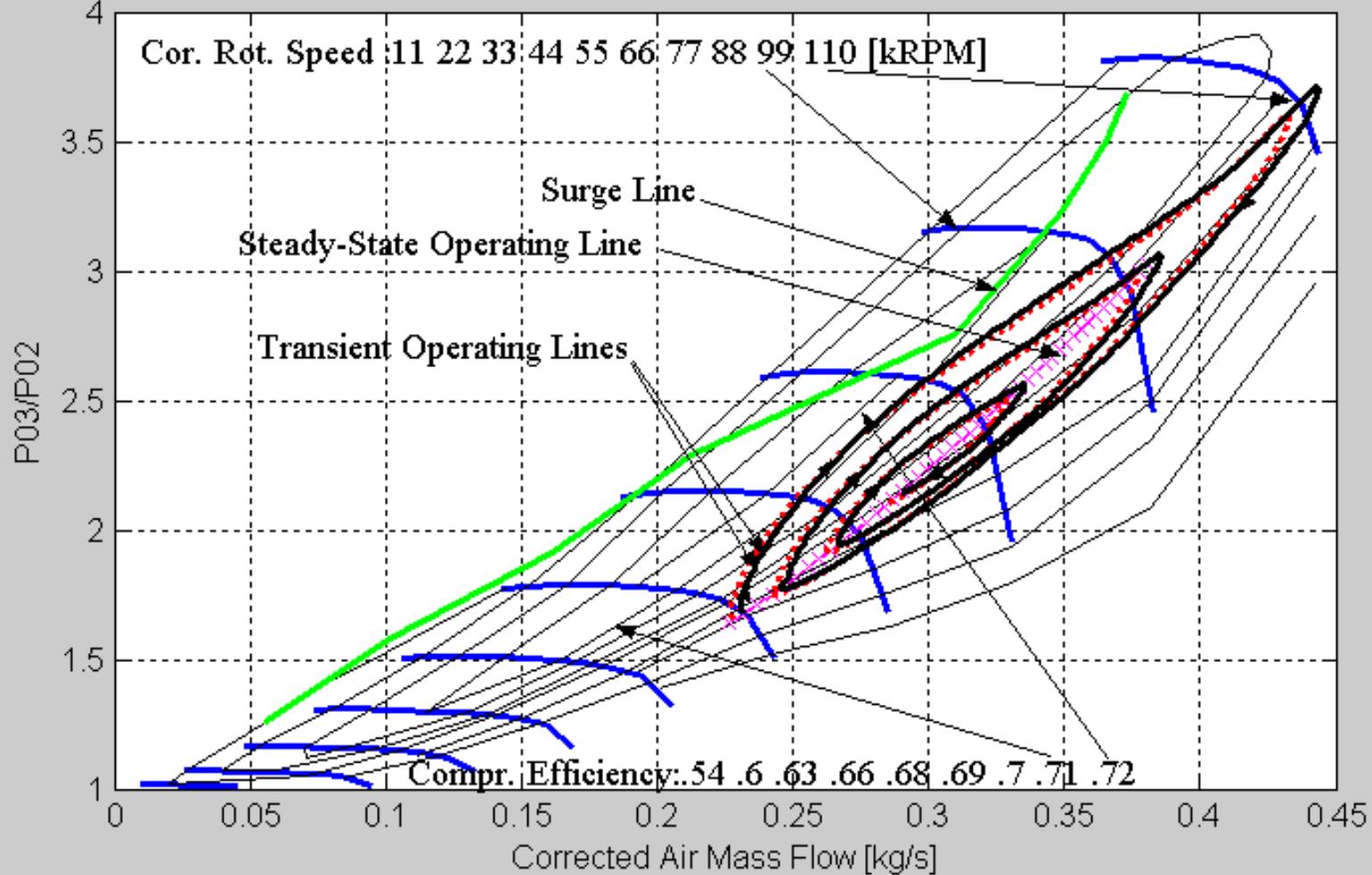


$$Cp_{gt} \cdot \dot{m}_g \cdot (T_{04} - T_{05}) \cdot \eta_m = Cp_{ac} \cdot \dot{m}_a \cdot (T_{03} - T_{02}) + altpower + \frac{dE(t)}{dt}, \quad E = \frac{J \cdot N^2 \cdot \pi^2}{1800}$$

Input of "Microjet" Model-TN (Turbine/Nozzle) for Compressor Map Estimation at H=1524m, M= 0.5



"Microjet" Simulations at H= 1524m, M= 0.5. (Dot.: Conv. Model-CTN; Solid: Model-TN without Compr. Map)

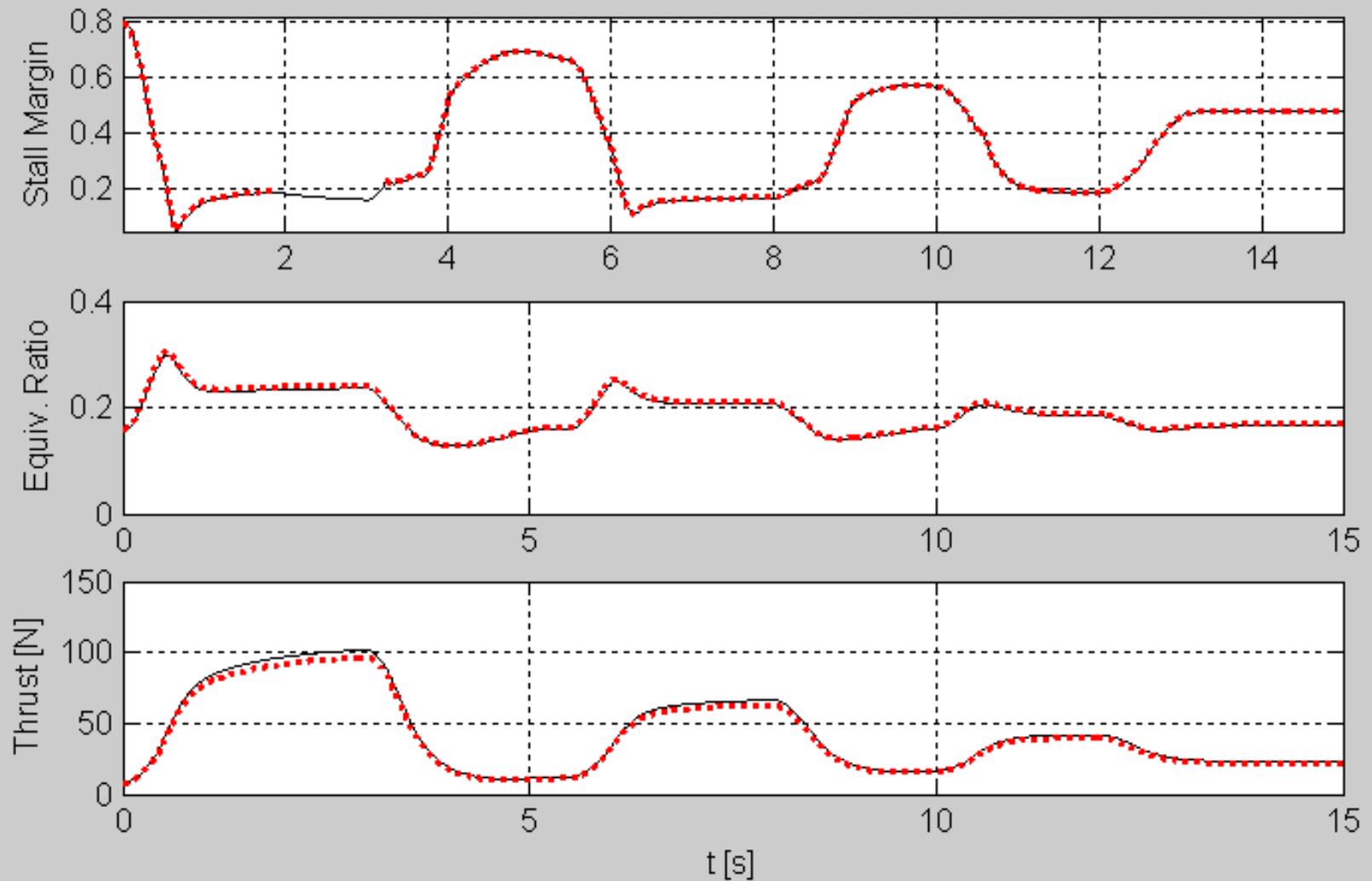


CPU time using the conventional open loop model

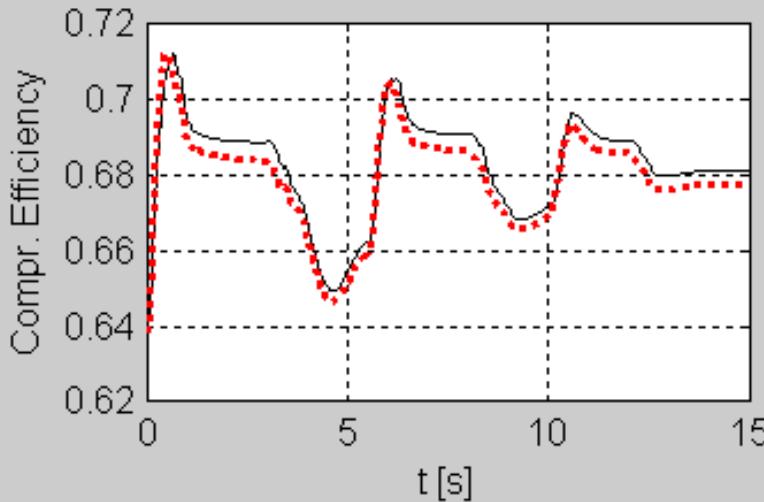
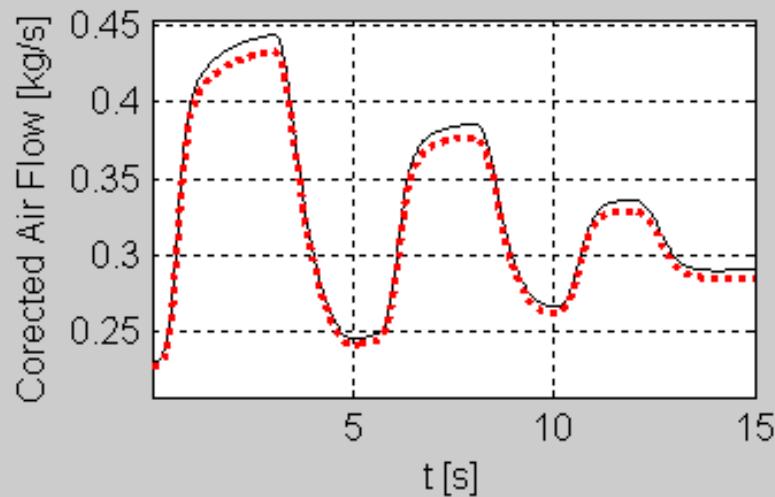
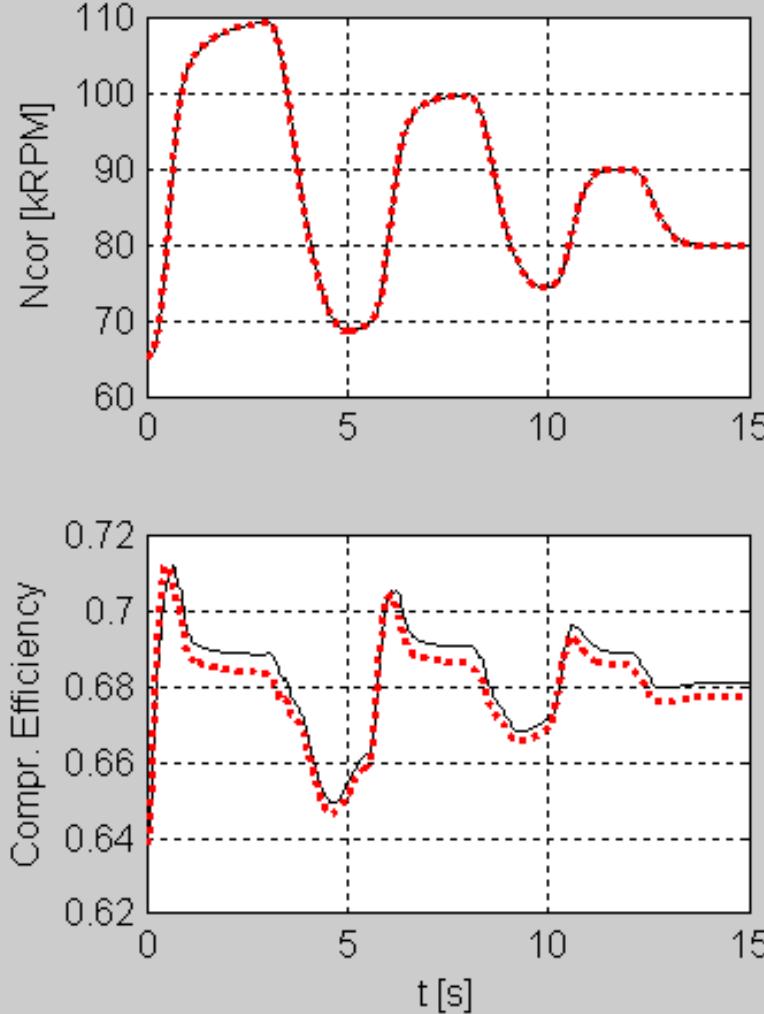
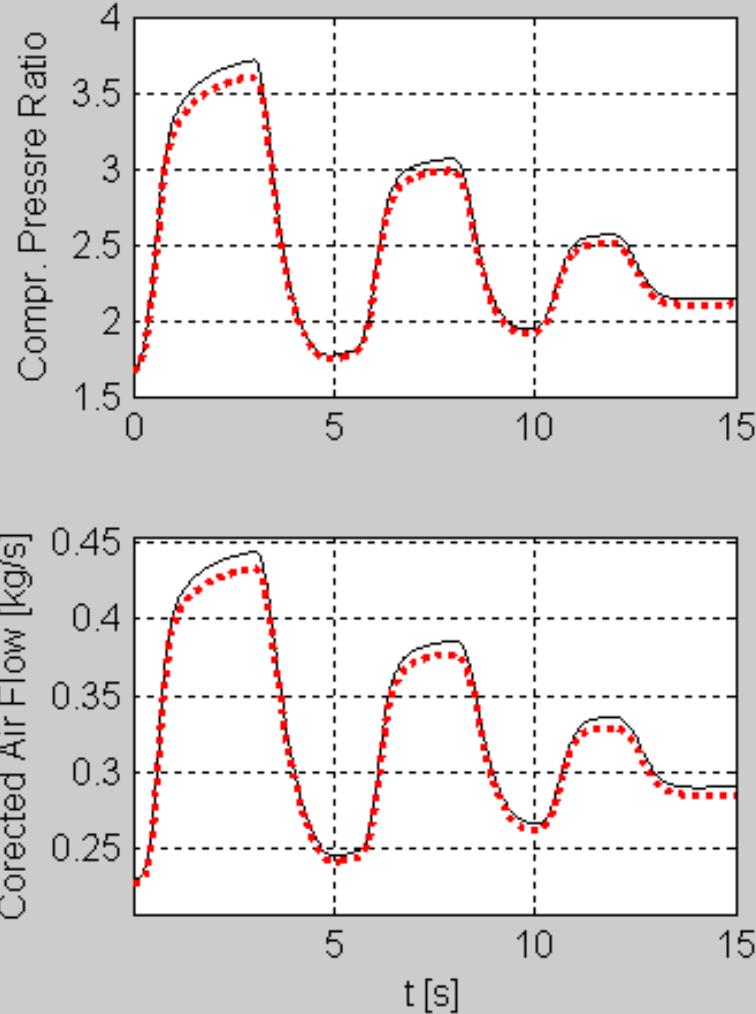
=5

CPU time using the TN - model

"Microjet" Simulations at $H = 1524\text{m}$, $M = 0.5$. (Dot: Conv. Model-CTN; Solid: Model-TN without Compr. Map)



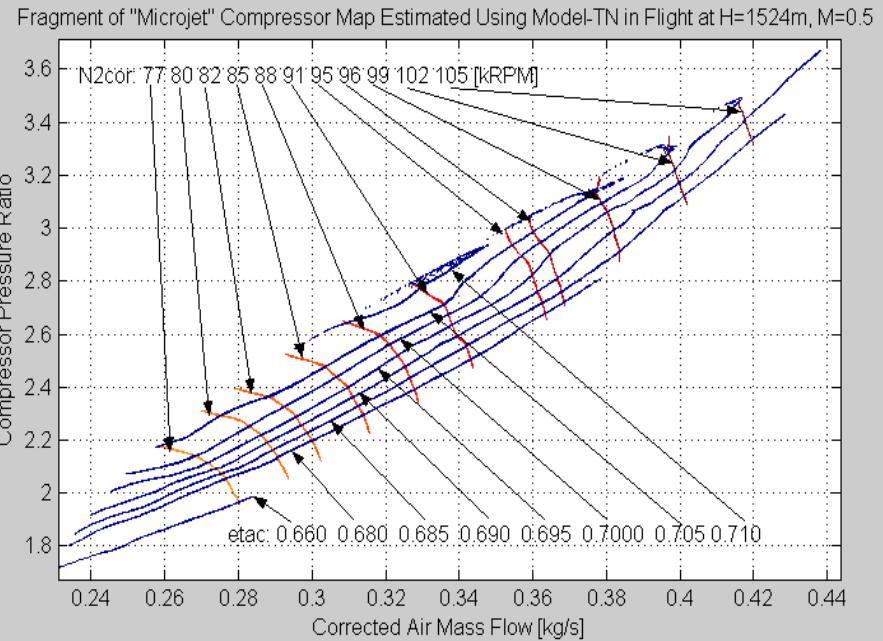
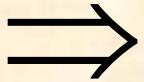
Compressor Map Data vs. Time. Sampling Time is 0.01s. (Dot.: Conv. Model-CTN; Solid: Model-TN)



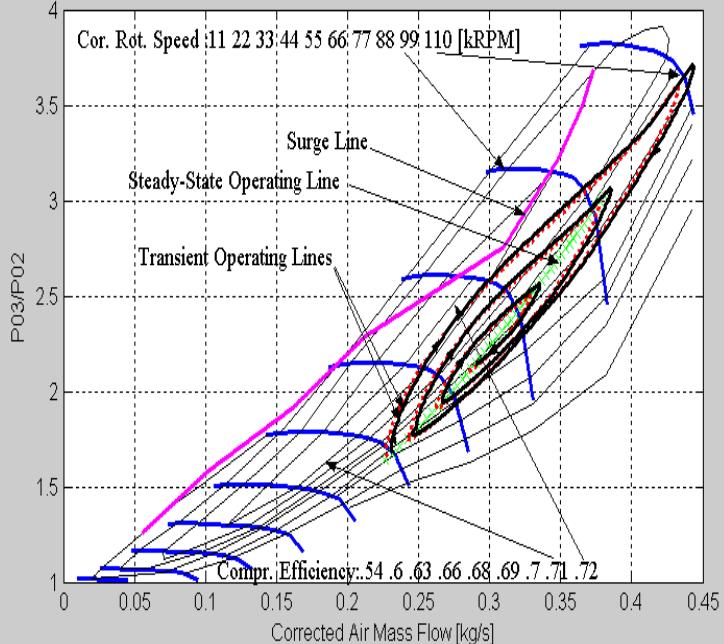
Compressor Map Data Matrix: 1500X4

Compressor Map Data Matrix (1500X4):

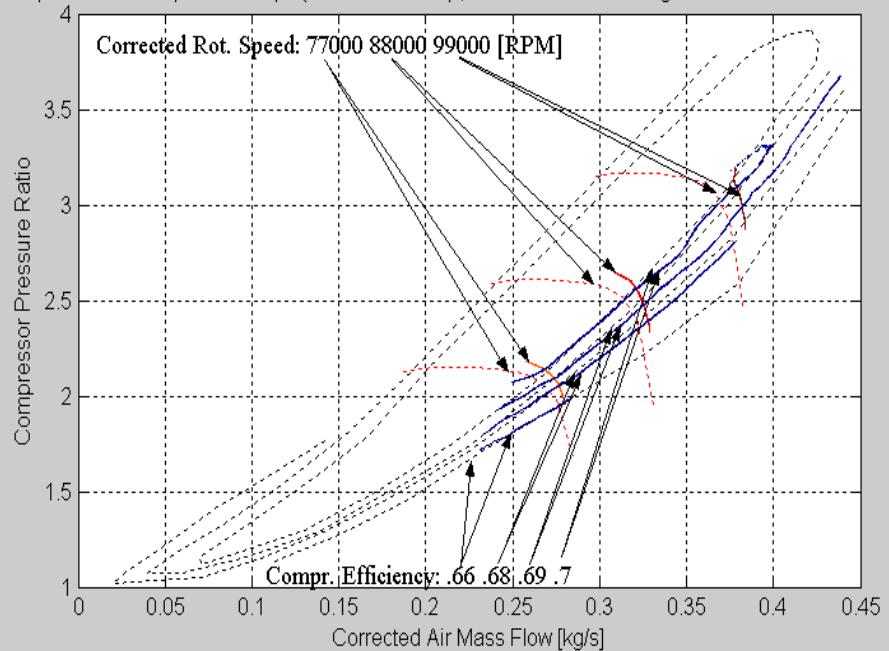
$$\frac{P_{03}}{P_{02}}(t), \dot{m}_{a,corr}(t), \\ N_{corr}(t), \eta_c(t)$$



"Microjet" Simulations at H= 1524m, M= 0.5. (Dot.: Conv. Model-CTN; Solid: Model-TN without Compr. Map)



Comparison of Compressor Maps (Dotted-Real Map, Solid-Estimation Using Model-TN without Comr. Map)



Conclusions

1. The novel method is proposed for evaluation of the effective compressor map during on-line transient operation using the inverse engine model for data processing.
2. The advantages of the method :
 - a) The evaluated compressor map precision increases because acquisition data increase by factor of hundreds in the transient operation;
 - b) Duration of the engine tests decreases significantly (some tens seconds only);
 - c) **Low cost**
3. The inverse jet engine model may be used both for effective maps evaluation and for engine control. CPU time decreases by a factor of 5 in comparison with the conventional model.

THE END