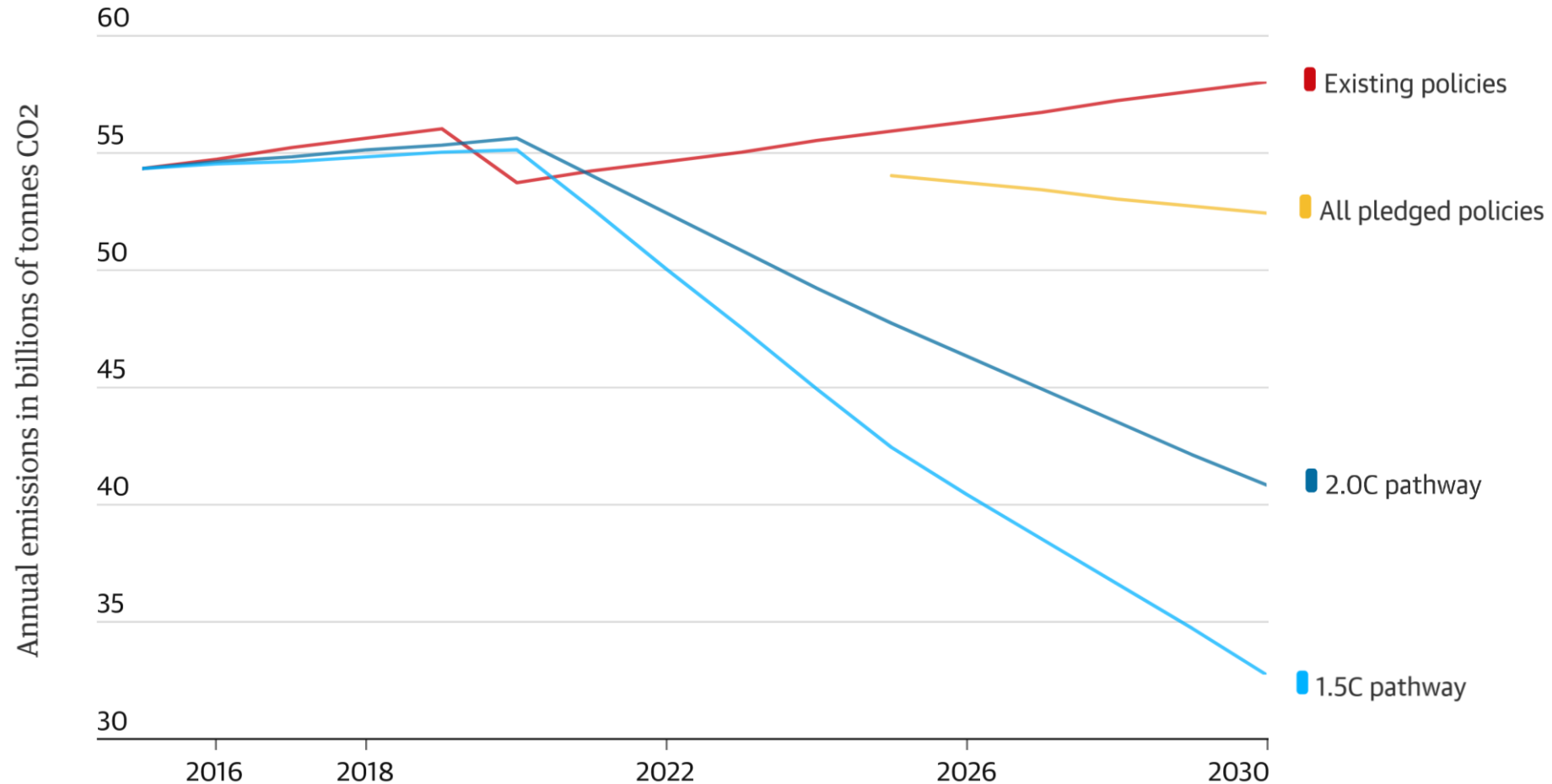


# **Plasma assisted reforming for enhanced ammonia ignition and reduced NOx emissions**

Galia Faingold and Joseph Lefkowitz  
Technion – Israel Institute of Technology

19<sup>th</sup> Israeli Symposium on Jet Engines and Gas Turbines  
Haifa, Israel  
November 17<sup>th</sup>, 2022

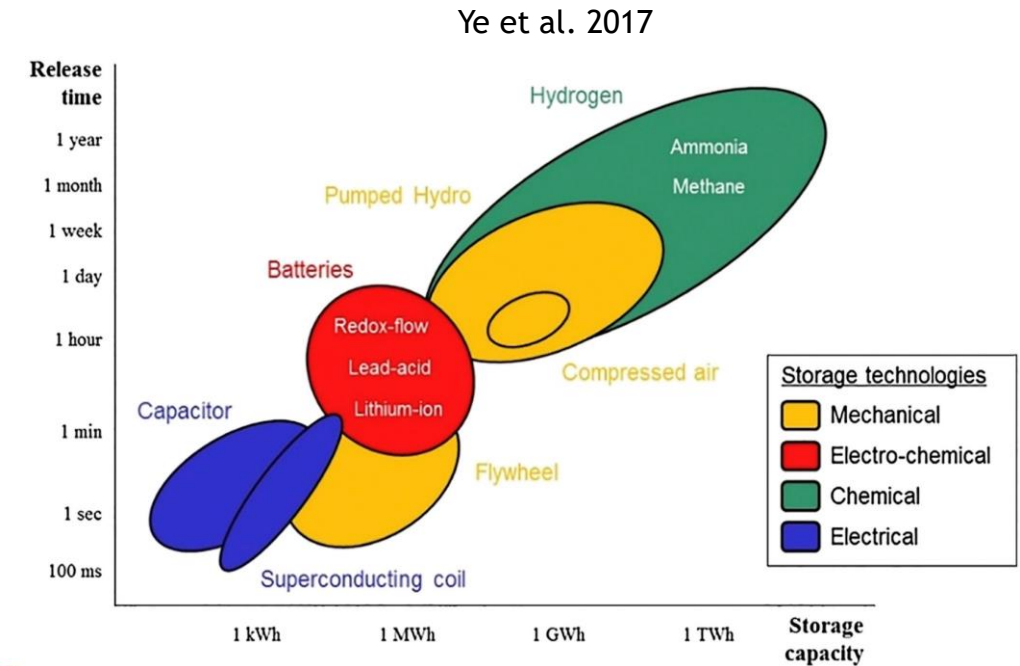
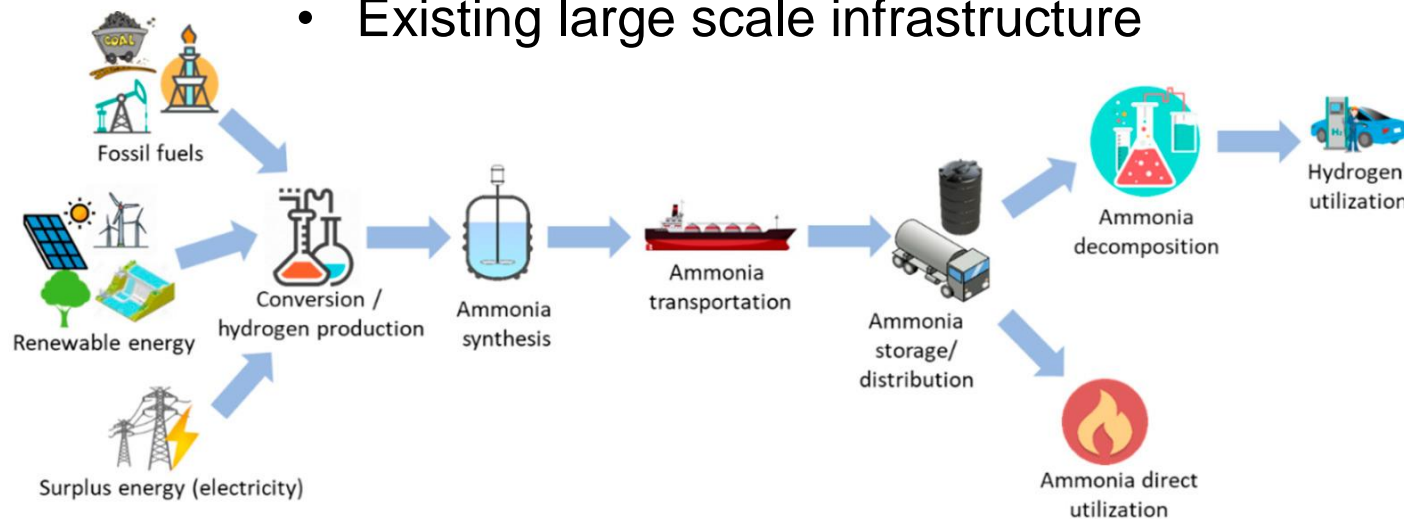
# No credible pathway to 1.5°C in place



Guardian graphic | Source: UNEP

# Ammonia for Energy Storage

- Renewable energy: solar and wind are cheap but intermittent
- Storage is key in the transition
- Chemical storage of  $H_2$  in  $NH_3$ :
  - Carbon free
  - High energy density
  - Easily stored, stable
  - Relatively safe
  - Existing large scale infrastructure

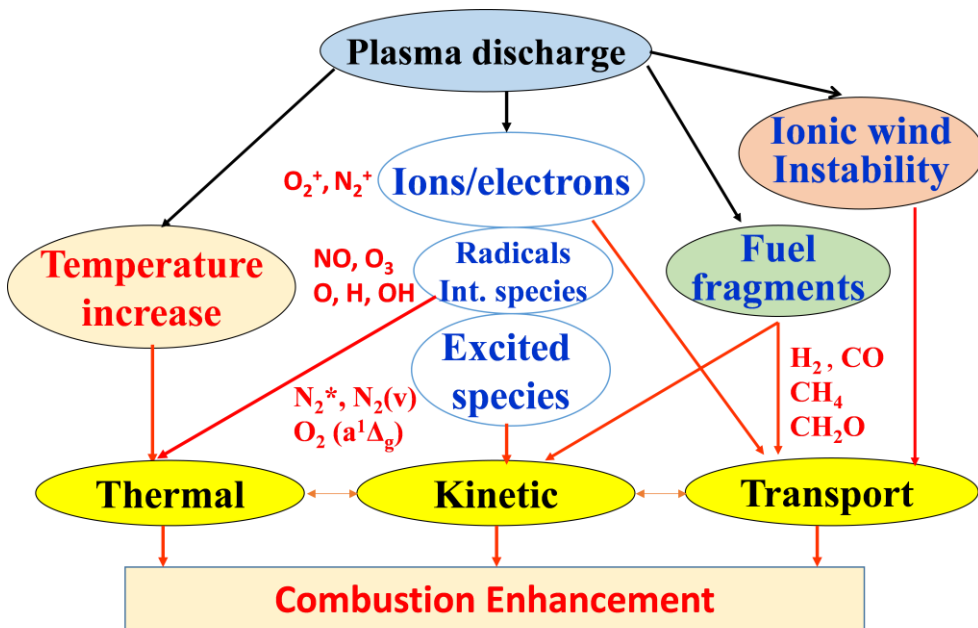


## Problems with burning ammonia:

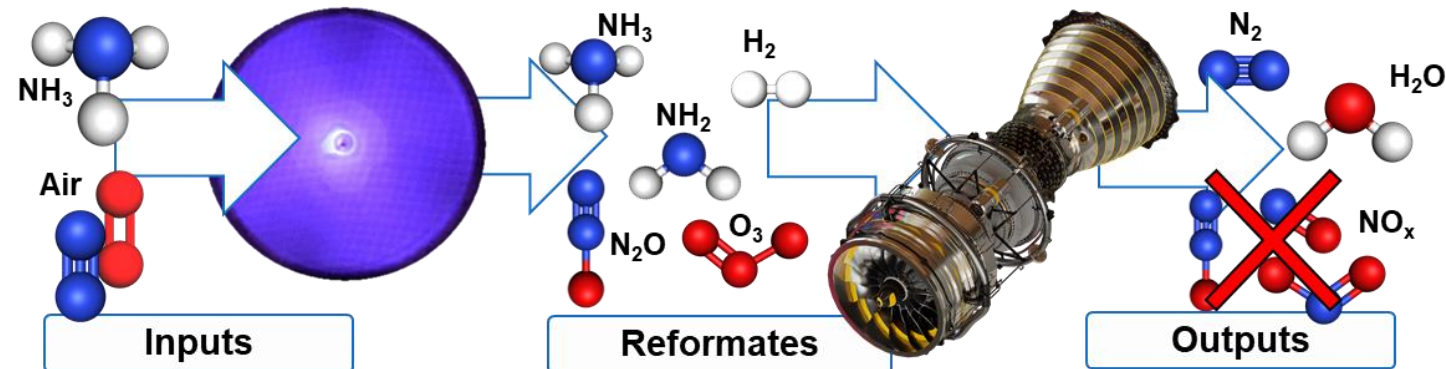
- Resistant to ignition
- Low flame speed ( $\approx 7$  cm/s)
- High NO<sub>x</sub> emissions
- Narrow flammability limits

## Plasma capabilities:

- Enhance ignition
- Stabilize combustion - wider flammability limits
- Reduce NO<sub>x</sub> emissions
- On-demand and flexible
- Small % of combustion energy



Ju and Sun, *PECS 48* (2015)

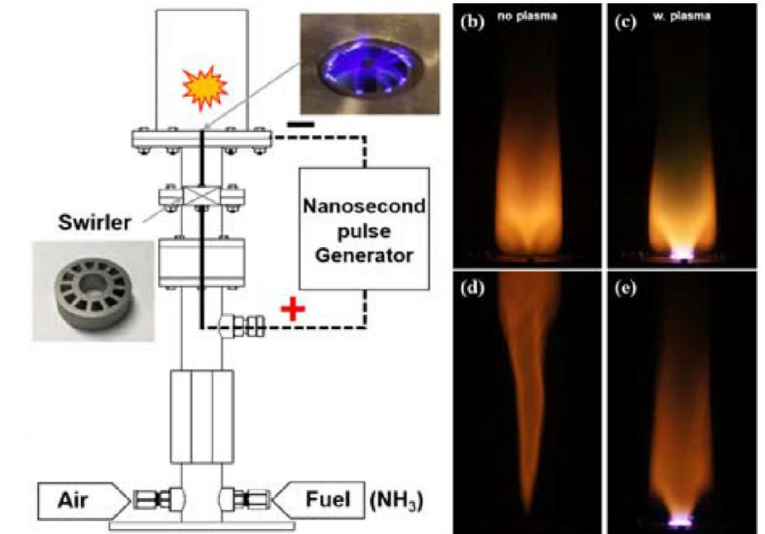


## Some experimental studies:

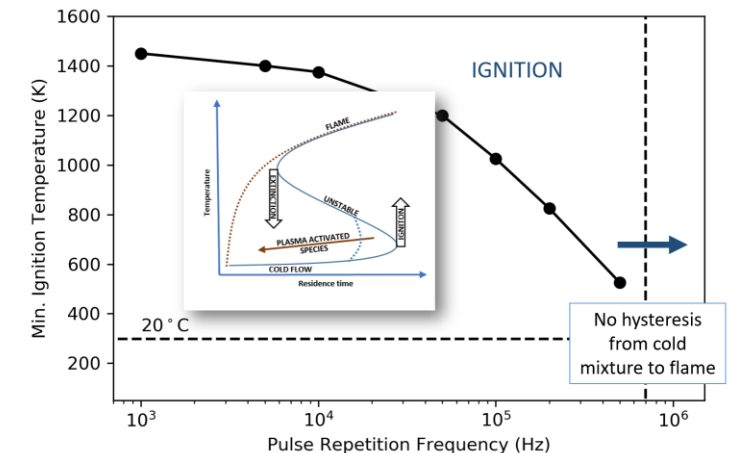
- Choe et al. (2021, 2022): ns pulsed discharge in a swirl combustor using  $\text{NH}_3/\text{air}$ :
  - Lean blow-off extension
  - $\text{NO}_x$  reduction at lean mixtures
- Lin et al. (2022), Tang et al. (2022): GAP burner with stable flames and low  $\text{NO}_x$

## Some numerical studies:

- Shioyoke et al. (2018): increased laminar flame speed with plasma reforming
- Faingold and Lefkowitz. (2021, 2022): enhanced flammability and shortened ignition delay time, reduced  $\text{NO}_x$
- Taneja and Yang (2022): shorter ignition delay and reduced  $\text{NO}_x$



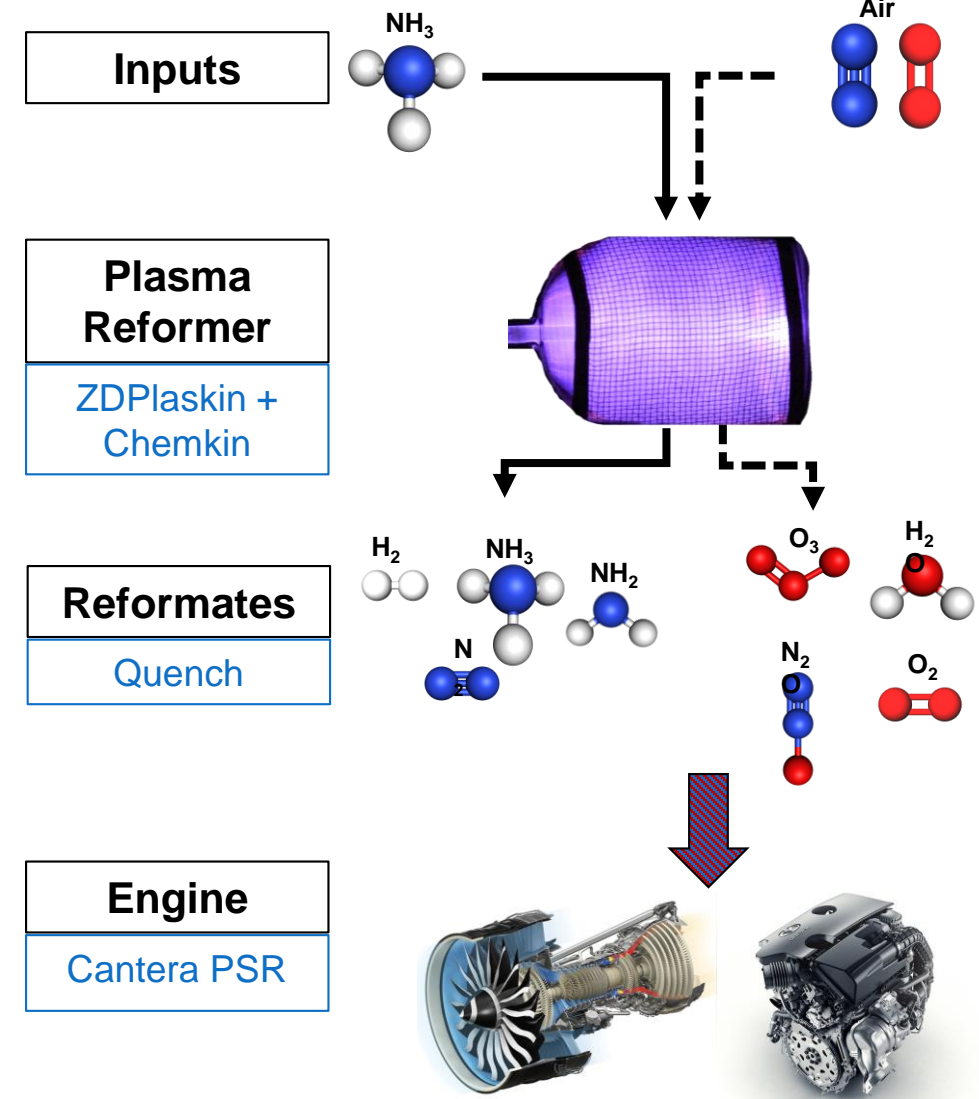
Choe et al., *Combust. Flame* 228 (2021)



Faingold and Lefkowitz, *PRCI* 38 (2021)

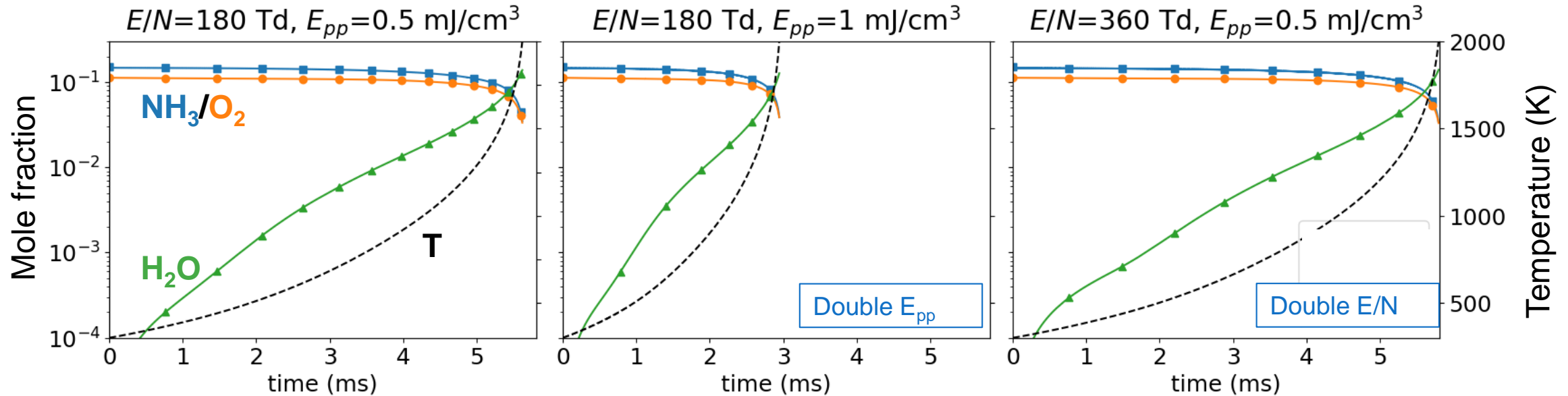
## Two-step plasma reforming & ignition simulations

1. Plasma reforming to  $H_2$  and other species (e.g.  $NH_2$ )
  - 0D plasma chemistry of  $NH_3/O_2/N_2$
  - Combination of ZDPlaskin and Chemkin
  - Extension of Faingold & Lefkowitz, *PROCI* 2021 model to include  $N_2$  dilution
2. All excited species quenched
  - Neutral species maintained, including radicals
3. Reformates injected into “engine”
  - 0D ignition simulations,  $P = 5 \text{ MPa}$ ,  $T_i = 925 \text{ K}$ ,  $\phi = 1$
  - Cantera PSR using Xiao, Valera-Medina, and Bowen 2017 model





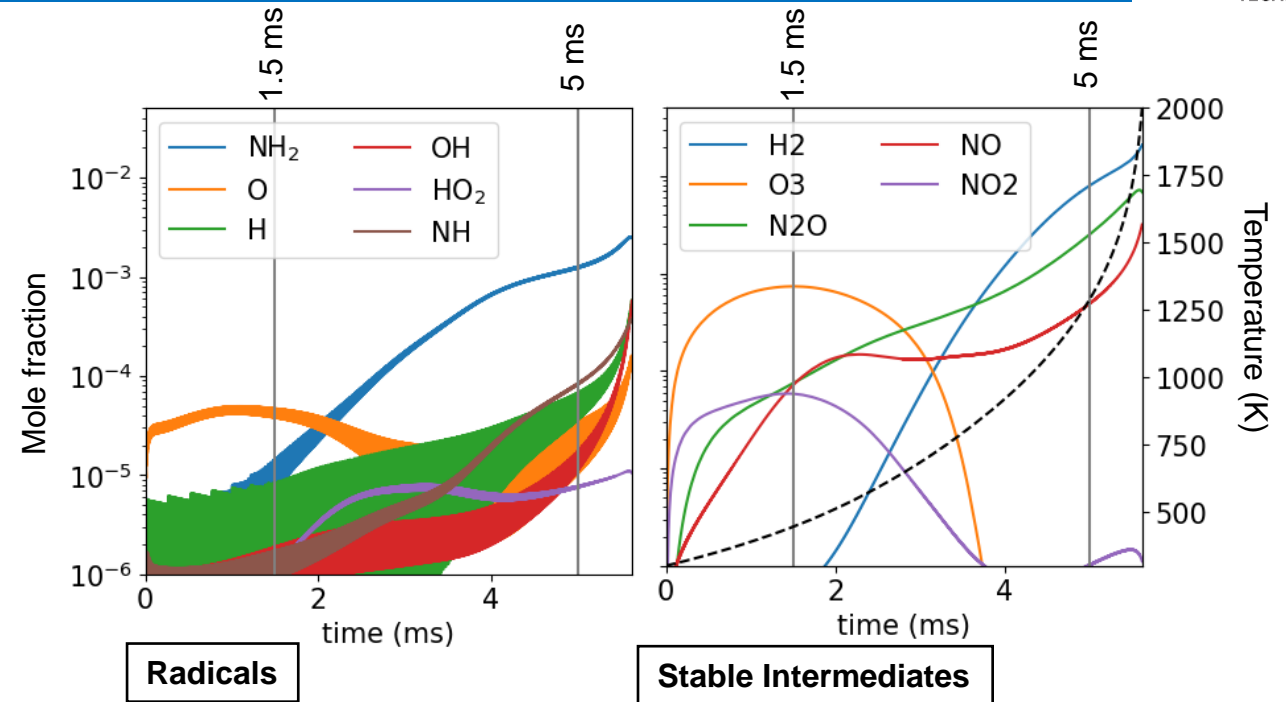
# Plasma Parameters for Reforming



Major species and temperature evolution of stoichiometric  $\text{NH}_3/\text{O}_2/\text{N}_2$  reforming

- Pulse repetition frequency, PRF: Determines residence time  $\tau$ 
  - Low PRF =  $\tau \uparrow$ , minor effect on species distribution
  - High PRF =  $\tau \downarrow$ , limit at  $\tau > \tau_{\text{ignition}}$
  - PRF = 200 kHz is reasonable for 10 ms residence time
- Energy per pulse,  $E_{pp}$ : Halves reforming time for  $e_{pp} = 0.5 \rightarrow 1 \text{ mJ/cm}^3$
- Reduced electric field,  $E/N$ : No significant effect on reforming for  $E/N = 180 \rightarrow 360 \text{ Td}$

- Minor species and temperature evolution
  - E/N = 180 Td
  - PRF = 200 kHz
  - E<sub>pp</sub> = 0.5 mJ/cm<sup>3</sup>
- Conditions for optimal reforming for up to 10 ms residence time
- Two conditions chosen for ignition delay predictions:
  - 1.5 ms: maximize O<sub>3</sub>
  - 5 ms: maximize H<sub>2</sub>



	Unreformed	1.5 ms	5 ms
$\tau_{\text{ign}}$ (s)	0.58	0.45	0.01
$T_{\text{ad}}$ (K)	2860	2438	2233
$X_{\text{NO}}$ (ppm)	5000	1400	200

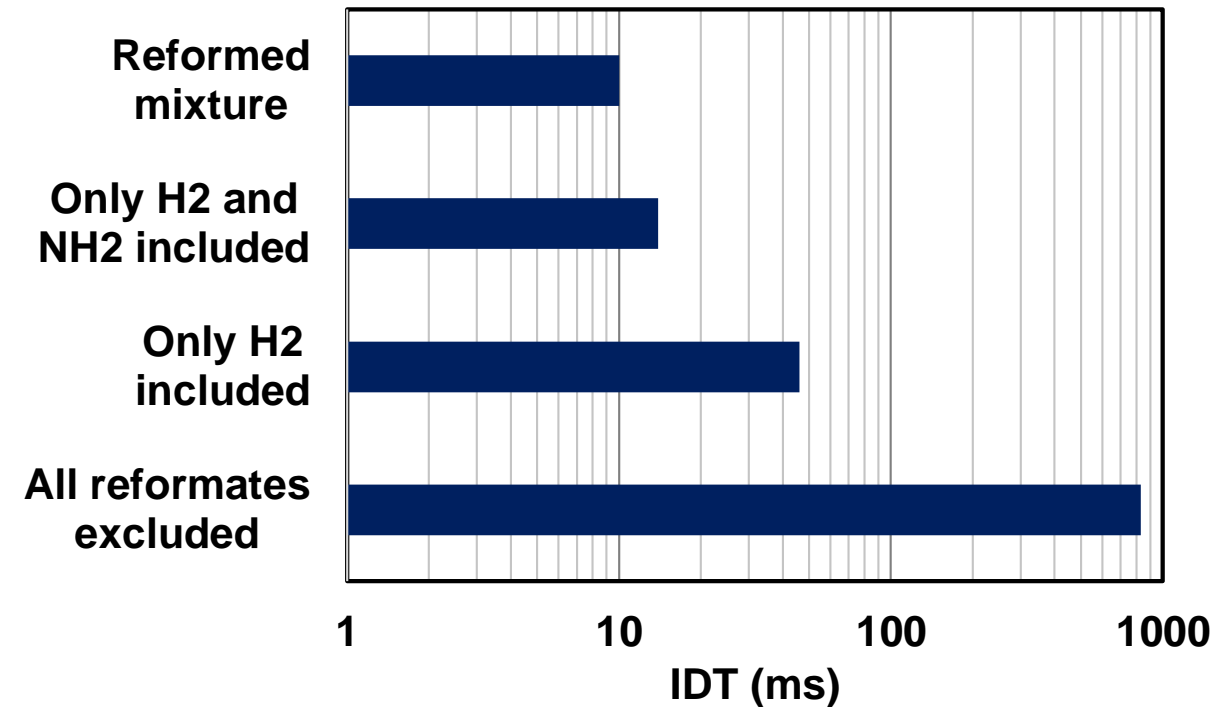
## Ignition of a 5 ms reformed mixture:

- 50-fold reduction in ignition delay
- 25-fold reduction in Nox
- Energy input from 1000 pulses  $\approx$  4% of energy from combustion
- Some loss of enthalpy



To determine sensitive species, we calculate IDT excluding different reforming products:

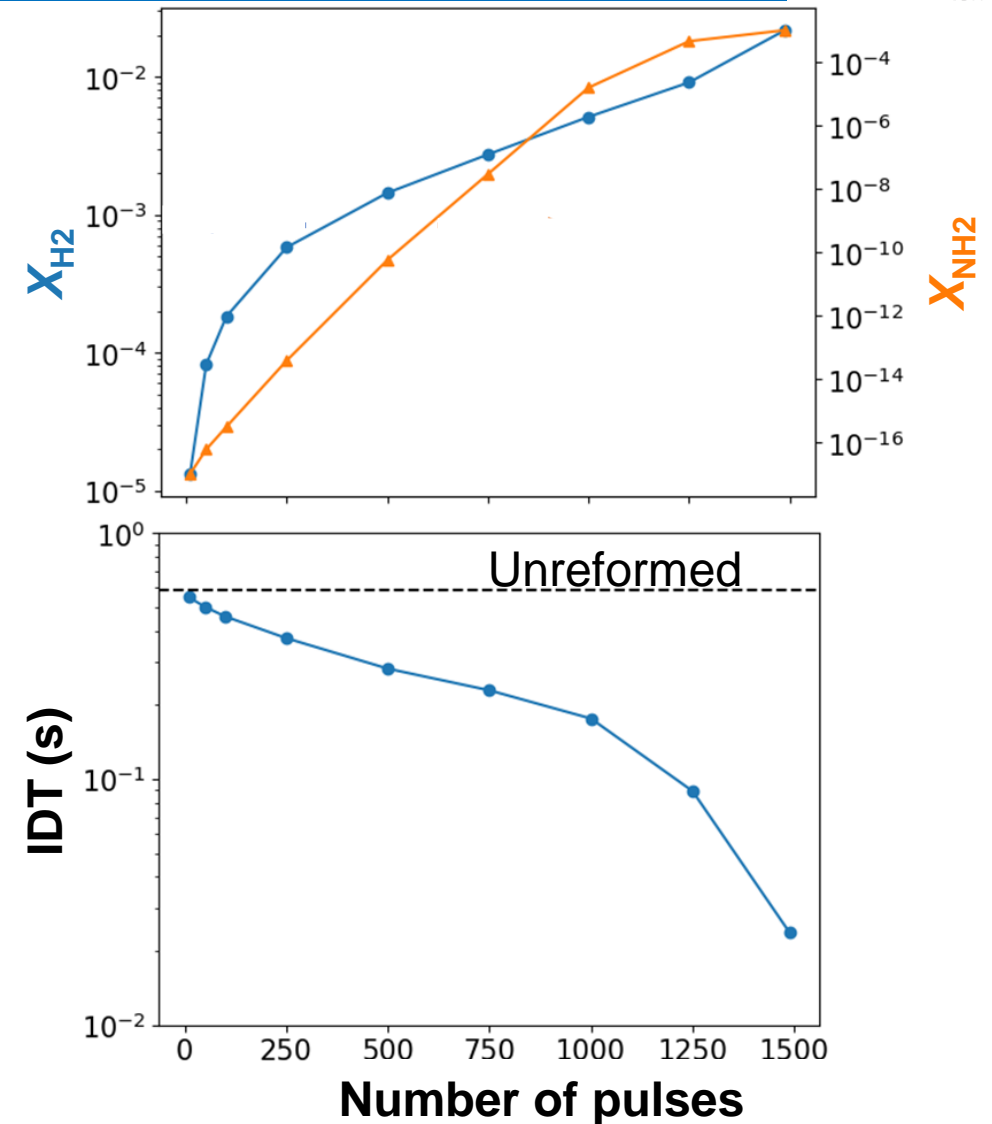
- $H_2$  and  $NH_2$  account for most reduction of ignition delay
  - $\approx 8000$  ppm  $H_2$
  - $\approx 1100$  ppm  $NH_2$
- All other species from reforming do not have significant impact



# NH<sub>3</sub> Plasma Reforming

Reforming of pure ammonia – main products are H<sub>2</sub> and NH<sub>2</sub>:

- $E/N = 180 \text{ Td}$
- $\text{PRF} = 200 \text{ kHz}$
- $E_{\text{pp}} = 0.5 \text{ mJ/cm}^3$
- $N = 1\text{-}1500 \text{ pulses}$
- At least 1000 pulses needed to significantly effect ignition delay
- Energy input from 1500 pulses =  $750 \text{ mJ/cm}^3 \approx 6\%$  of energy from combustion

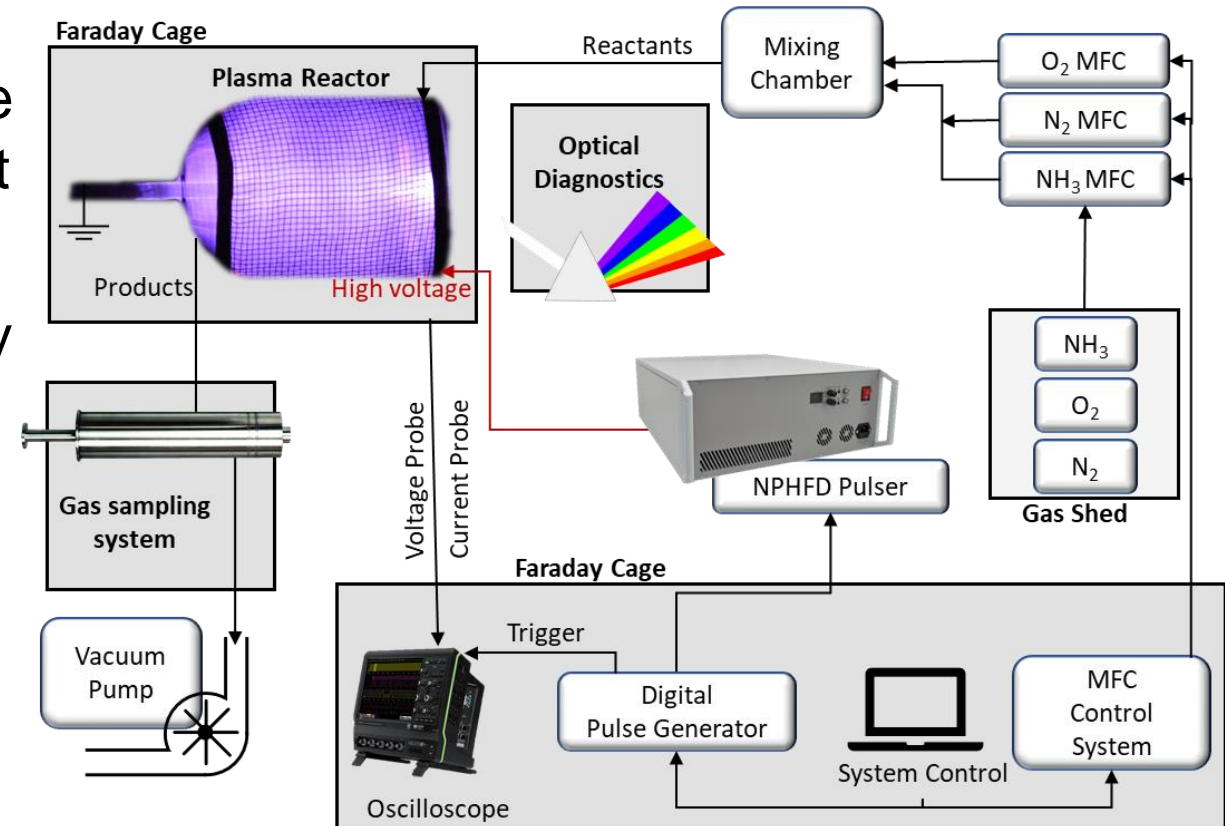


Numerical investigation found:

- Ammonia reforming in DBD can reduce ignition delay by x50 at engine-relevant conditions
- The key species affecting ignition delay time are  $H_2$  and  $NH_2$
- $NO_x$  is reduced due to additional  $NH_2$  and  $HO_2$  present after plasma reforming

Next steps:

- Validate model experimentally in a well-stirred, homogenous plasma reactor



# Thanks for your Attention!

## The Combustion and Diagnostics Lab Group



Work funded in part by German-Israeli Foundation for Scientific Research and Development, Grant Number I-2540-405.10/2019

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## Excitation and ionization by electron collision

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O <sub>2</sub>	Phelps and Pitchford 1985
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N <sub>2</sub>	Phelps 1991
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NH <sub>3</sub>	Hayashi 1987
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## Excited species reactions

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H <sub>2</sub> /N <sub>2</sub> /NH <sub>3</sub>	Carrasco, Herrero, and Tanarro 2012
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NH <sub>3</sub> /O <sub>2</sub>	Ling Wang et al. 2004
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NH <sub>3</sub> ( <i>v</i> ) reactions	Calculated by theory from Fridman 2008
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Additional N <sub>2</sub> ( <i>v</i> ) reactions	Calculated by theory from Kable and Knight (2003)
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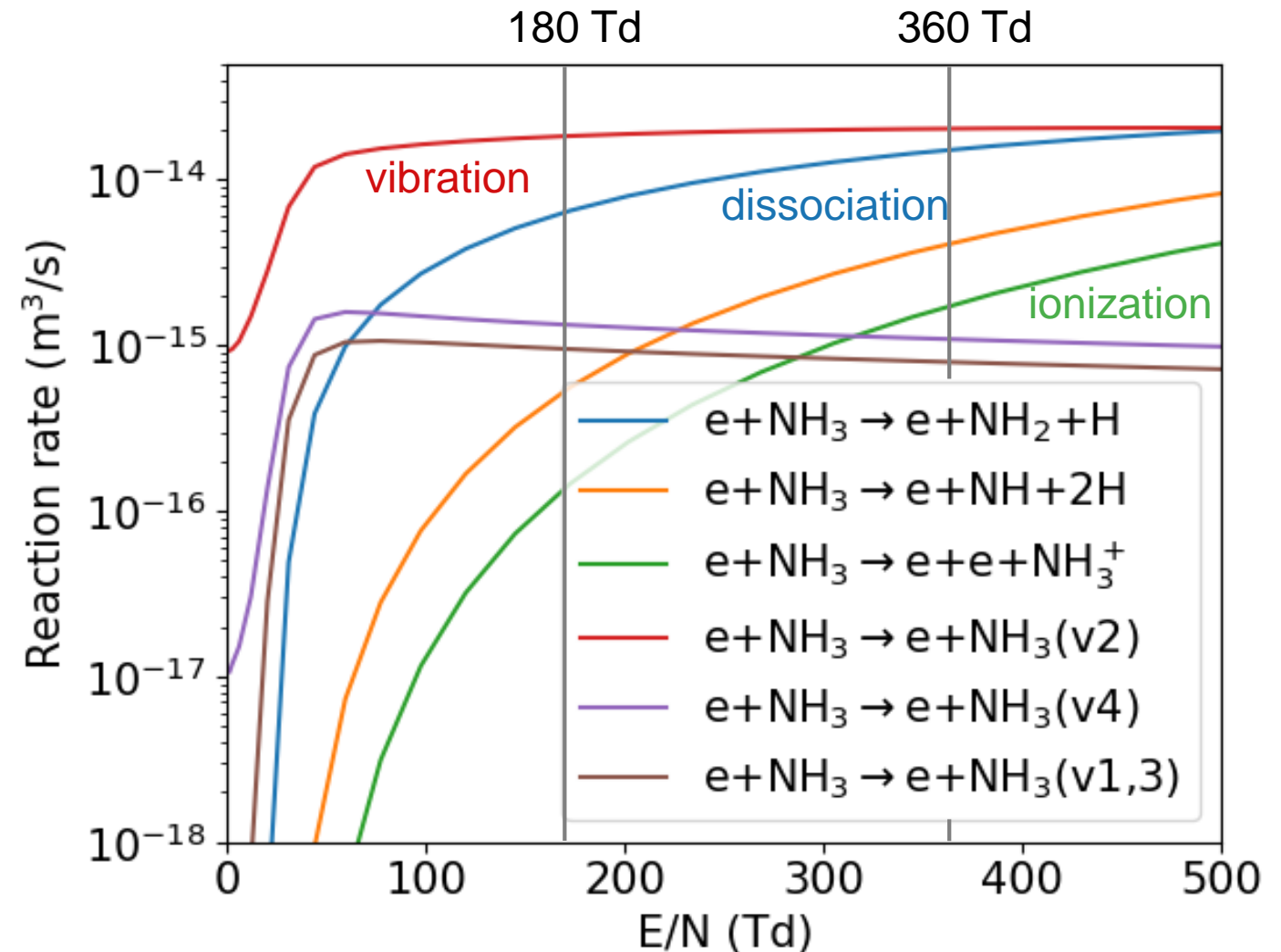
## Neutral ground state reactions

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NH <sub>3</sub> /O <sub>2</sub> /N <sub>2</sub>	Xiao, Valera-Medina, and Bowen 2017
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- $E/N = 180 \text{ Td}$  or  $360 \text{ Td}$ 
  - Shifts electron collisions to target  $\text{NH}_3$  vibrational excitation or dissociation
- $\text{PRF} = 5 - 500 \text{ kHz}$ 
  - Range of plasma PRF available for experiments
- $E_{pp} = 0.5 - 1 \text{ mJ/cm}^3$ 
  - Pulse energies realistic for DBD discharges with diffuse plasma





$$\frac{dN_i}{dt} = \sum_{j=1}^{j_{\max}} Q_{ij}(t)$$

$$P_{\text{ext}} = P_{\text{elec}} + P_{\text{gas}} + P_{\text{chem}}$$

$$P_{\text{ext}} = j' \times E = e \times N_e \times v_{\text{dr}} \times E = e \times N_e \times N^2 \times \mu_e \times (E/N)^2$$

$$P_{\text{elec}} = \frac{3}{2} \text{ kB } \frac{d(N_e T_e)}{dt}$$

$$P_{\text{gas}} = \frac{\gamma}{\gamma - 1} \text{ kB } \frac{d(NT)}{dt}$$

$$P_{\text{chem}} = \sum_i \varepsilon_i \frac{dN_i}{dt}$$

$$(\rho_i^{n+1} - \rho_i^n) / \Delta t = \omega_i^{\text{plasma}} + \omega_i^{\text{combustion}}$$

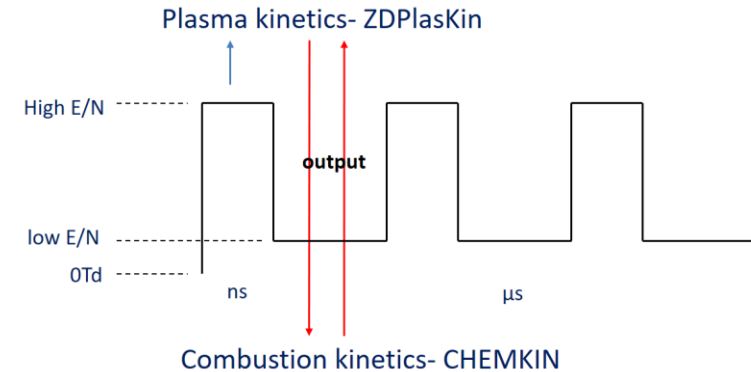
$$(T^{n+1} - T^n) / \Delta t = \Delta T_{\text{plasma}} + \Delta T_{\text{combustion}}$$

$$(\rho_i^{n+1} - \rho_i^*) / \Delta t = \omega_i^{\text{plasma}}$$

$$(\rho_i^* - \rho_i^n) / \Delta t = \omega_i^{\text{combustion}}$$

$$(T^{n+1} - T^*) / \Delta t = \Delta T_{\text{plasma}}$$

$$(T^* - T^n) / \Delta t = \Delta T_{\text{combustion}}$$



(1)

(2)

(3)

(4)

(5)

(6)

(7)

(8)

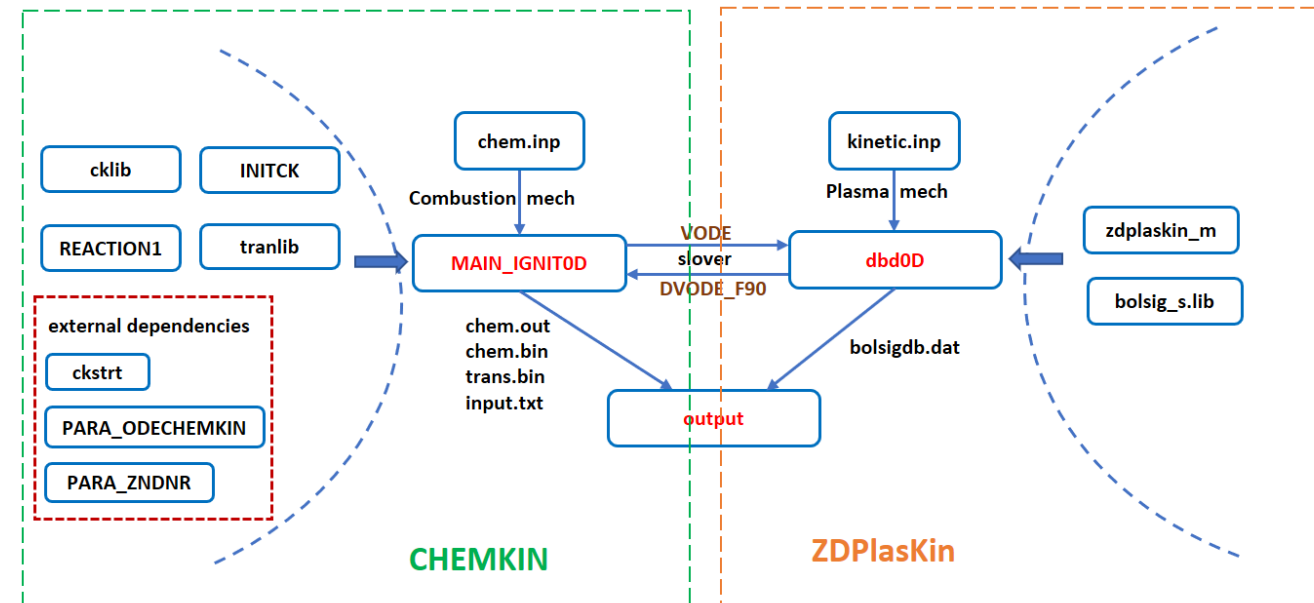
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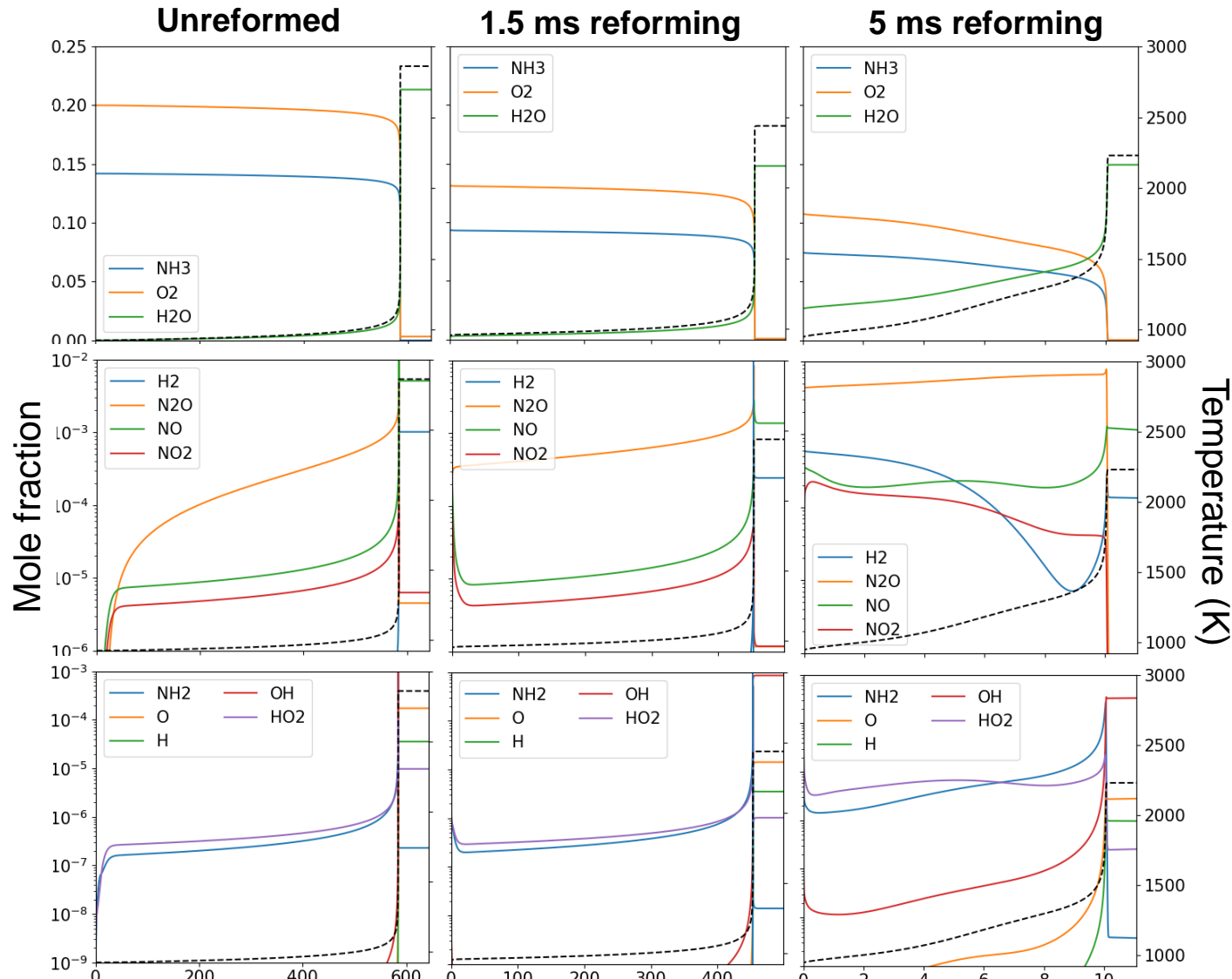
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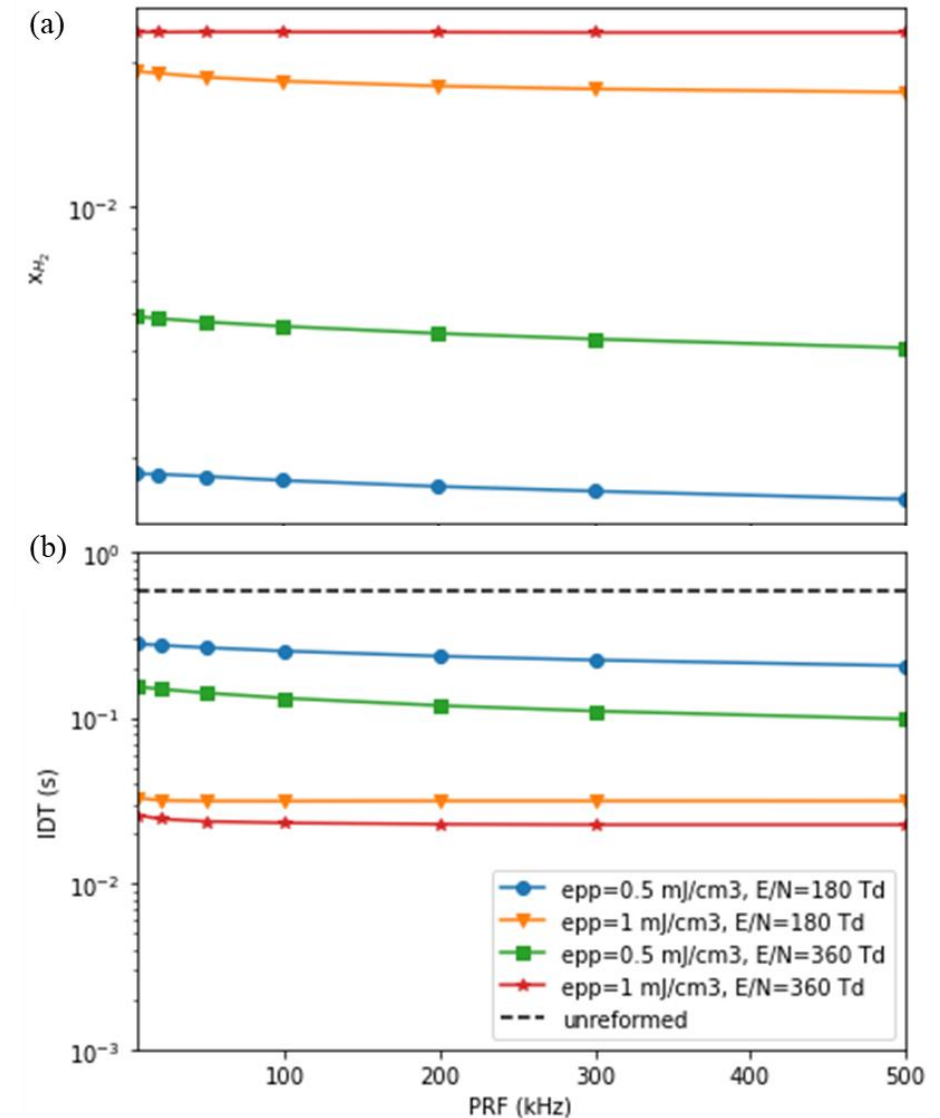
# Reformed $\text{NH}_3/\text{O}_2/\text{N}_2$ Ignition



- Unreformed mixture ignition:
  - $\tau_{\text{ign}} = 0.58 \text{ s}$
  - $T_{\text{ad}} = 2860 \text{ K}$
  - $X_{\text{NO}} \approx 5000 \text{ ppm}$
  - Impractical ignition delay
- 1.5 ms reforming:
  - $\tau_{\text{ign}} = 0.45 \text{ s}$
  - $T_{\text{ad}} = 2438 \text{ K}$
  - $X_{\text{NO}} \approx 1400 \text{ ppm}$
  - Not significantly different from thermal case
- 5 ms reforming:
  - $\tau_{\text{ign}} = 0.01 \text{ s}$
  - $T_{\text{ad}} = 2233 \text{ K}$
  - $X_{\text{NO}} \approx 200 \text{ ppm}$
  - 50-fold reduction in ignition delay
  - 25-fold reduction in  $\text{Nox}$
  - Energy input from 1000 pulses  $\approx 4\%$  of energy from combustion

# NH<sub>3</sub> Plasma Reforming

- $E/N = 180$  Td or  $360$  Td
- $PRF = 5 - 500$  kHz
- $e_{pp} = 0.5$  and  $1$  mJ/cm<sup>3</sup>
- $N=700$  pulses.
  - To compare between similar energy inputs, each reforming simulation ran for the same amount of pulses and varying residence times.
- Conversion to H<sub>2</sub> increases with  $e_{pp}$  and  $E/N$ , but not strong function of  $PRF$  (apart from residence time considerations)

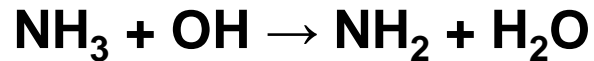


# Path Flux Analysis (Ignition)

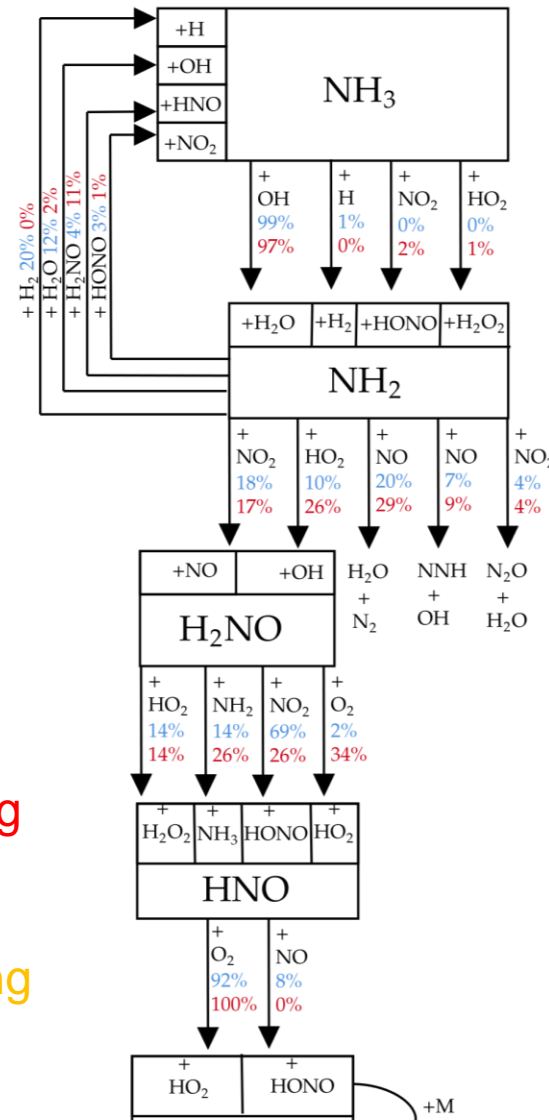
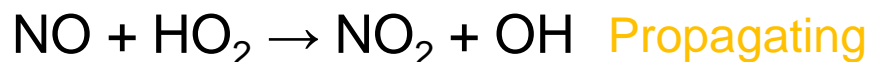
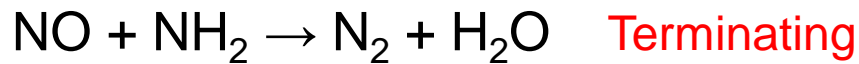
- Path flux analysis at 10%  $\tau_{\text{ign}}$  for thermal and plasma reforming

- Overall rates x200 for plasma case

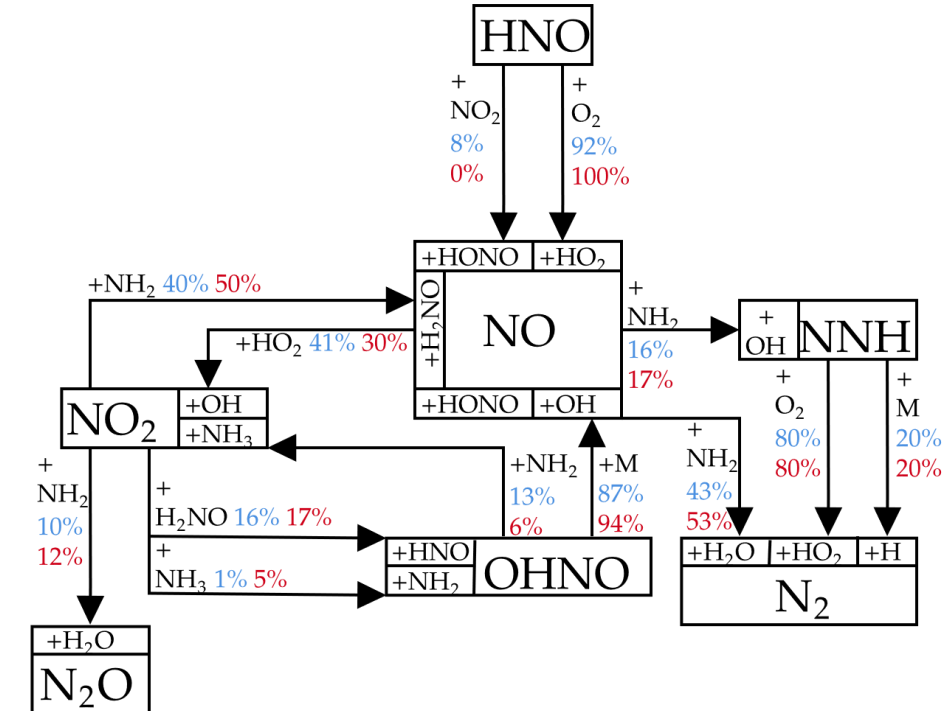
- Most important reaction:

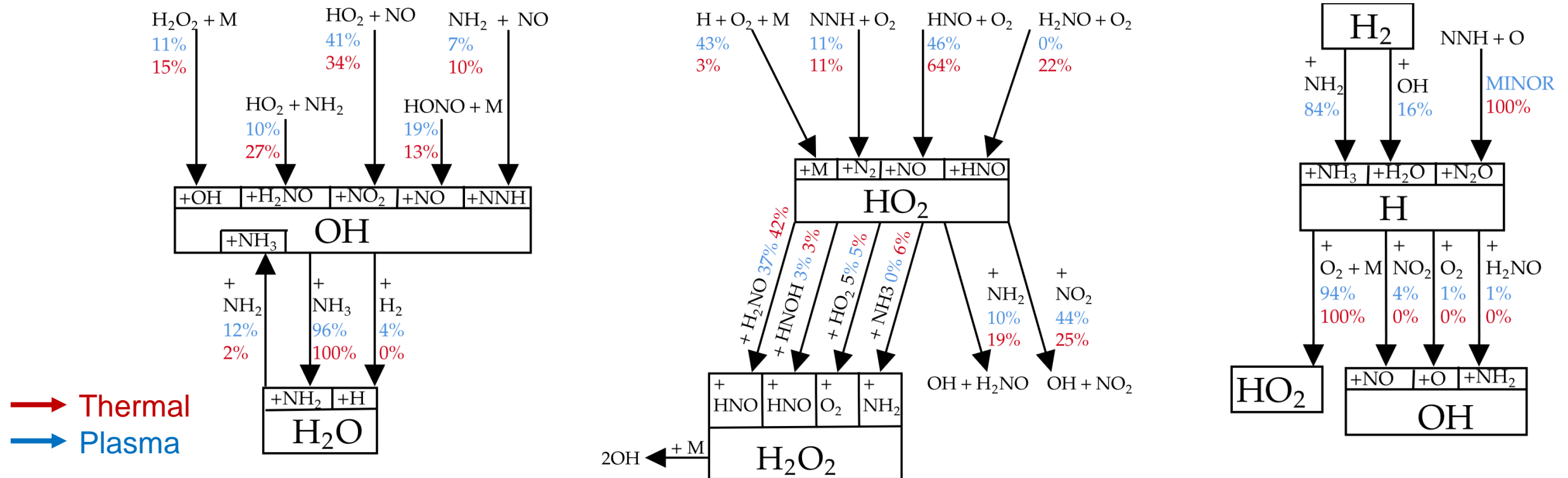


- Pathways of NO consumption are most sensitive in system



→ Thermal  
→ Plasma





- >90% of OH formed from HO<sub>2</sub> (or HO<sub>2</sub> dependent paths: H<sub>2</sub>O<sub>2</sub> and HONO)
- Major shift in source of HO<sub>2</sub> from thermal case to plasma case
- Caused by presence of H<sub>2</sub>

# Reaction Sensitivity Analysis

Terminating

Path reduced

Terminating

NO<sub>2</sub> formed

Path increased

H atom path

NO<sub>2</sub> consumed

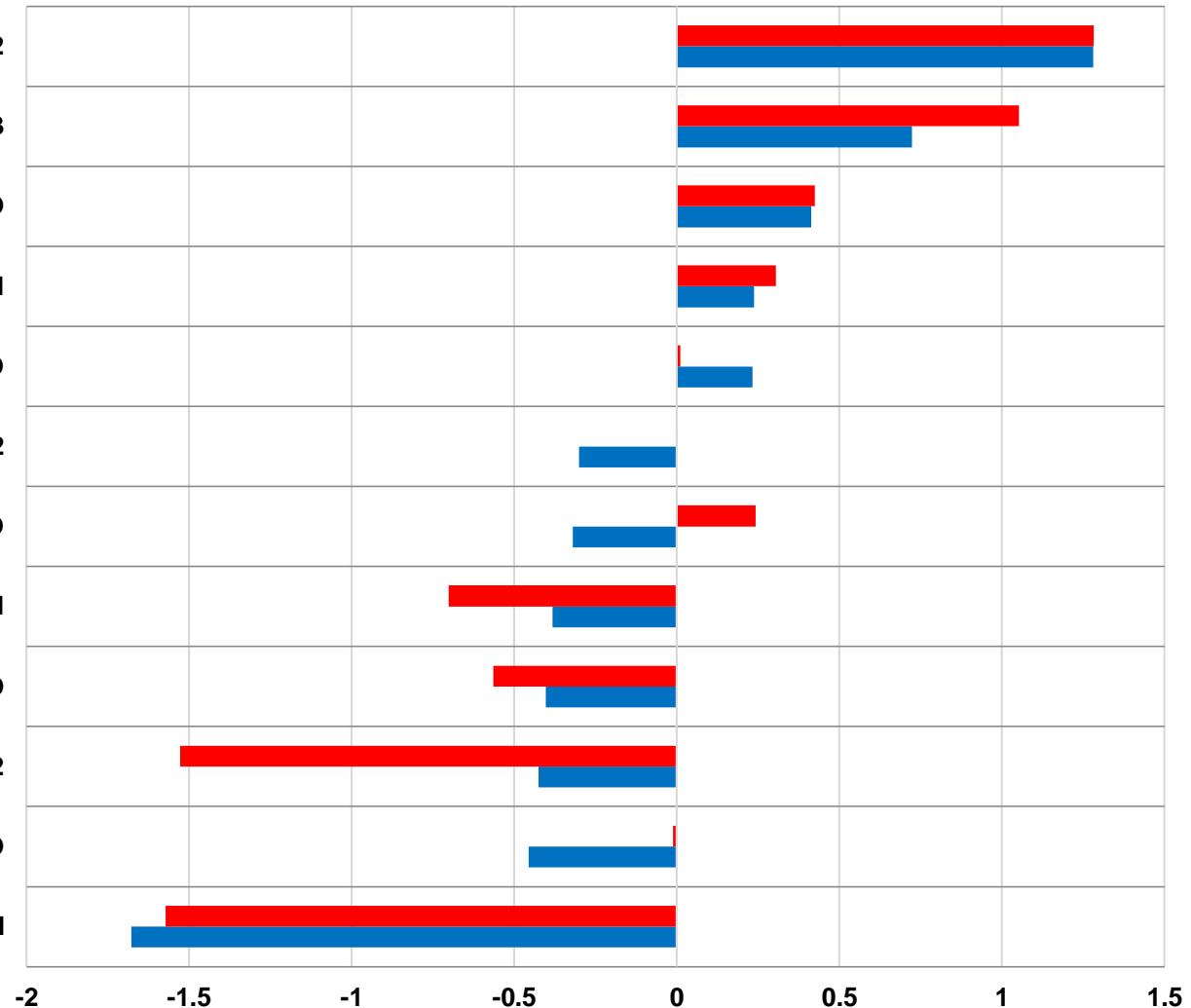
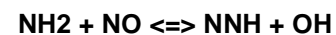
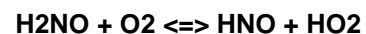
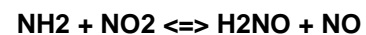
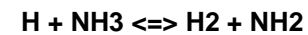
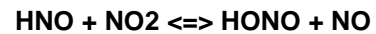
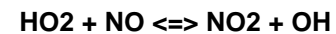
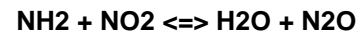
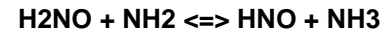
Propagating

Propagating

Path reduced

Path reduced

Branching



■ thermal  
■ plasma